PRELIMINARY ISSUE

Page 1

Monday, Septem	ber 13, 2010 8:17	7:46 AM		1 188118 81481 1181							
Item ID: Revision ID:	D4172-5 PRELIM			Accept				s	Setup Star Stop		
Item Name: Start Date: Required Date: Reference:		ok ort Qty: 2.00 4 q'd Qty: 2.00 4			Cust Item II Customer:	D:					
Approvals:	Process Plan:QC:		Date:	Tooling: SPC (Y/N):		ite:		F	Run Stai Sto		
Sequence ID/ Work Center II		eration eription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision	Nbr									
D4172	PA D	12 10.00	1.16								
Small Fab	10,09.15	Memo	ght as per dwg 59 to drill holes in angle, o	0.00 ; 0.00 pen to size as per dwg	•			A	10.0	79.17	
QC Quality Control	QC	5- Inspect part comple Memo	teness to step on W/O	D.00	neutro to PAD ony colorlit (D)						
120 HandFinish Hand Finishing	Che	mical Conversion Coa	at per QSI005 4.1	0.00	7 M 10 (69(21	V2	<u></u>	<u>-</u>	·

Dart Aerospace Ltd	Dart	ace L1	td
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	Ву	Date Qty		Approval Chief Eng / Prod Mgr	Approval QC Inspector					
		1200	- 7-24-10					, 100 mg/				
Dort No		DAD #-	Fault Oata		NOD W	N. DOA	l	Data				
Part NO		PAR #:										
	ne.	solution:						Date:				
NCR:				R NON-CONFORM	ANCE (NCH) 						
DATE	STEP	Description of NC	Initial	Corrective Action Sec Action Description	ction B	Verifica			Approval			
		Section A	Chief Eng	Chief Eng	Date	Section	С	Chief Eng	QC Inspector			
			•	·								
		·										

NOTE: Date & initial all entries

Work Order ID 61941

Required Date: 9/17/2010

Monday, September 13, 2010 8:17:46 AM



Page 2

Item ID:

D4172-5

PRELIM

Revision ID: Item Name:

Support Angle

Start Date:

9/10/2010

Start Qty: 2.00

Reg'd Qty: 2.00



Date: _____

Accept



Cust Item ID:

Customer:

Tool ID

5/10-9-21

Setup Start





Reference:

Approvals:

QC:

Process Plan:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Tool # Plan

Code

Date:

Run Start

Reject

Qty

Stop

Reject



Number Stamp

Insp.

Sequence ID/

Work Center ID

130

Quality Control

Operation Description

QC3- Inspect Part Finish

Memo

0.00

0.00



Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

Accept

Qty

TT 10 -09-21

140

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

POSITIVE RECALL

RELEASED DATE 10.04,24

Dart Ae	rospace	Ltd							C., **
W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	ROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							:		
							-		
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No D	QA:	Date: _	
Resolution:		esolution:	Disposition	_ QA: N/C	QA: N/C Closed: Date:				
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NO	CR)			
DATE	STEP	Description of NC			on B	Sign & C		Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da		ection C	Chief Eng	QC Inspector

NOTE: Date & initial all entries

Picklist Print

Monday, September 13, 2010 8:17:50 AM

Work Order ID: 61941

Parent Item: D4172-5

Parent Item Name: Support Angle

Start Date: 9/10/2010

Required Date: 9/17/2010

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A 10.09.09 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6A1.000W.125		Purchased	No	· · · · · · · · · · · · · · · · · · ·		100	f	0.0000	6.25	13.15789			
A PROPERTY NEW BOOKE BOTTER THE RELIEF TO RELIEF THE FORTH BOOKE BOOKE BOOKE THE PROPERTY OF THE PROPERTY OF T													

6061T6 ANGLE 1.00 x 1.00 x .125W

M 115688

10.09.17

Dart	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	Ву	Date C	Approva Chief Eng	Annroyal						
Part No:		PAR #:	Fault Ca	tegory:	_ NCR: Yes	No DQA: _	Date:					
	R	esolution:	Disposit	ion:	_ QA: N/C Cld							
NCR:		\	WORK OR	DER NON-CONFORM	ANCE (NCR)						
DATE	STEP	Description of NC			ion B	Verificati		I Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section (C Chief Eng	QC Inspector				
·												
	1	1	1	l	1	1	ı	1				

NOTE: Date & initial all entries



